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## 1. DESCRIPCIÓN GENERAL

Las puertas semiautomáticas BARBERÁ se suministran premontadas y verificadas en fábrica, con tofos los componentes ajustados para garantizar una instalación rápida y segura.

El instalador únicamente deberá fijar la puerta en obra y montar algunos accesorios incluidos en el suministro.

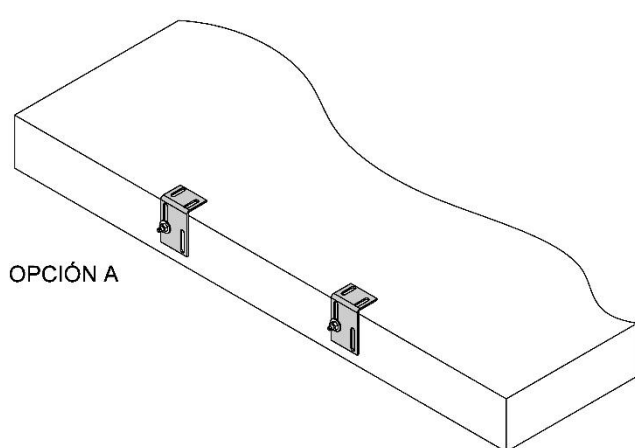
Cada puerta semiautomática BARBERÁ incluye:

- Marco completo
- Hoja de puerta premontada
- Marco de mirilla en aluminio
- Cristal para mirilla
- Cerradura de seguridad
- Tirador
- Placa de empuje
- Fleje de torsión
- Amortiguador de cierre
- Tornillería para montaje específico de accesorios

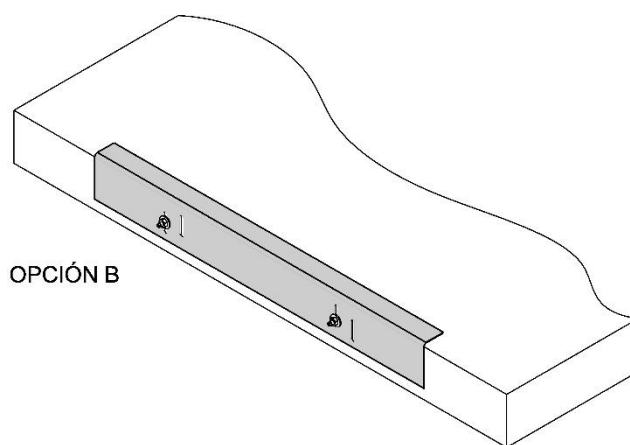
## 2. MONTAJE DE LA PUERTA SEMIAUTOMÁTICA EN EL HUECO

Consideraciones previas:

- Cuando los medios de la obra posibiliten la distribución de puertas de forma sencilla y segura, se utilizarán esos medios para distribuir las, en caso contrario se distribuirán en la plataforma de cabina.
- Para el montaje de la puerta semiautomática es necesario disponer de un soporte de suministro local, en la parte de inferior del umbral de acceso (suelo), donde apoyar dicha puerta. Este soporte puede ser un angular o dos escuadras.



OPCIÓN A



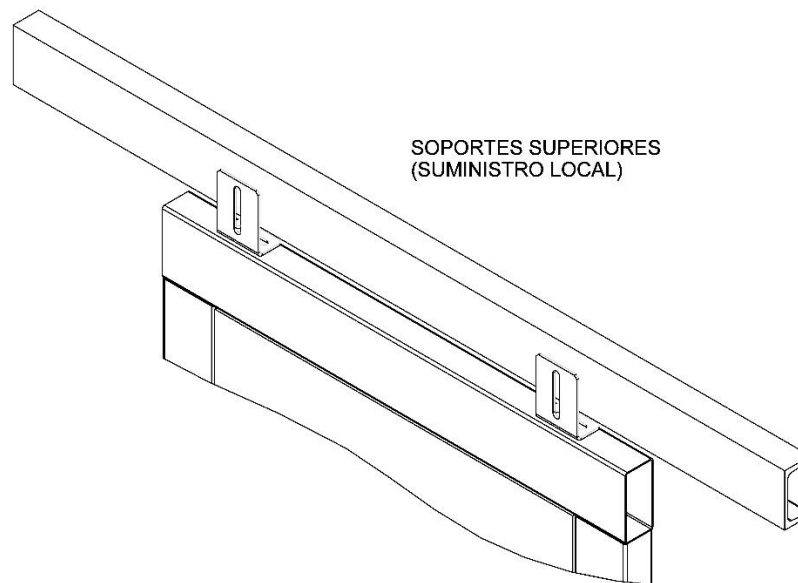
OPCIÓN B

Los soportes inferiores y superiores deben montarse de forma que la puerta semiautomática:

- 1) quede a nivel de piso terminado
- 2) la pisadera quede nivelada
- 3) quede en la posición que marca el plano de montaje respecto a la cabina

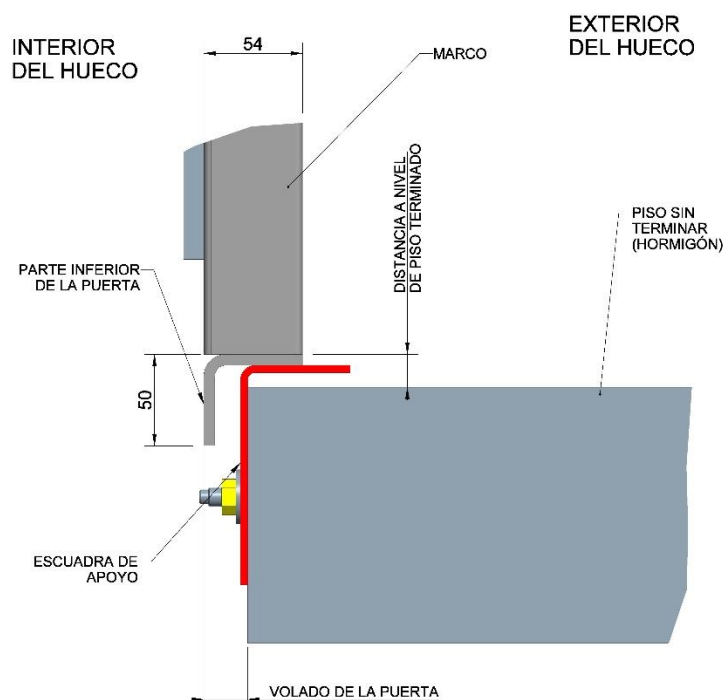
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|                                                                                                                                                              | Pedro Barberá           | Pedro Barberá               |

- Del mismo modo en la parte superior del hueco para la puerta es necesario un perfil donde fijar la parte superior de la puerta semiautomática. Todos los elementos de fijación son de suministro local.



Montar la puerta conforme a la siguiente secuencia:

- Apoyar la puerta sobre el soporte inferior del suelo.
- Marcar en la cabina el centro de puertas. Hacer coincidir el centro de la pisadera de la puerta con esta marca con ayuda de una escuadra
- Verificar que la distancia entre la pisadera de cabina y la pisadera de la puerta semiautomática es la que marca el plano de montaje. En caso contrario corregirlo.
- Verificar que la puerta está a nivel respecto al nivel de piso terminado. En caso contrario, corregirlo.
- Fijar mediante soldadura la parte inferior de la puerta a los soportes inferiores.



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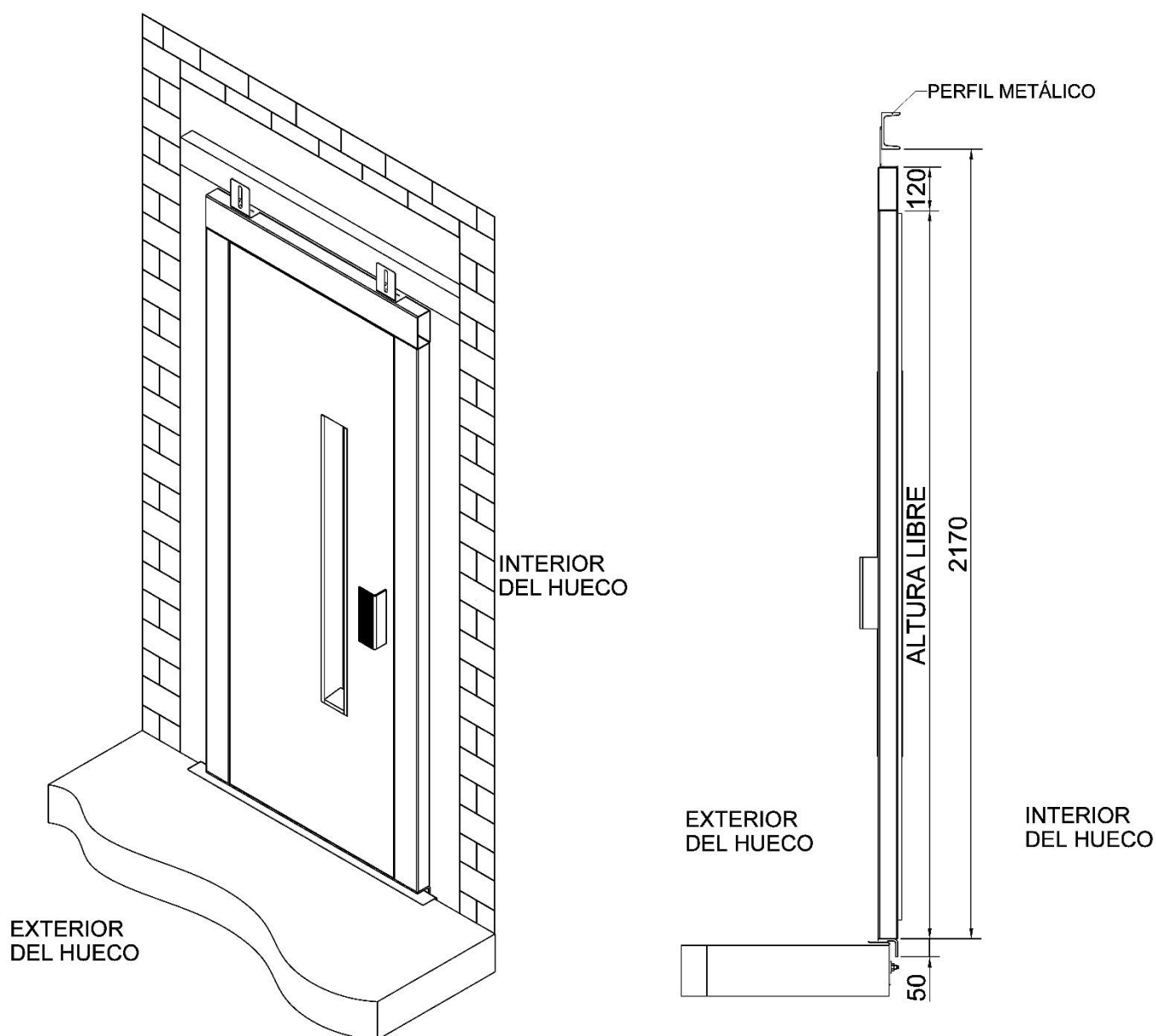
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- f) Fijar mediante soldadura dos escuadras (suministro local) a la parte superior de la puerta. Apoyar estas escuadras en el cargadero superior
- g) Verificar de nuevo el nivel horizontal de la puerta y que el marco queda alineado con la entrada de la cabina del ascensor.
- h) Con una plomada asegurar la verticalidad del marco de la puerta.
- i) Fijar definitivamente las dos escuadras superiores al cargadero
- j) Cuando se termine de cerrar el hueco, fijar los anclajes laterales del marco a la pared, que quedarán empotrados.



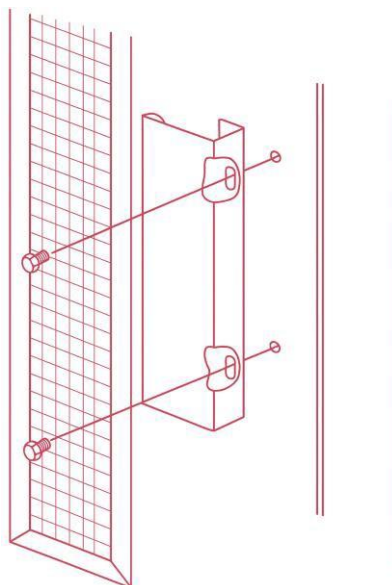
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### 3. INSTALACIÓN DEL TIRADOR

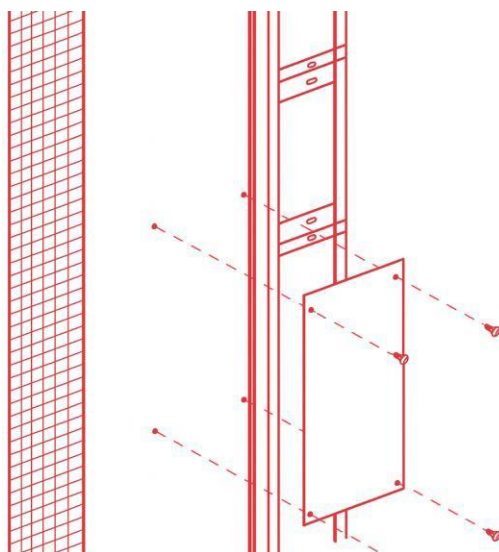
Con la puerta ya instalada en su posición final:

- 1) Presentar la placa del tirador en el orificio preparado en la hoja.
- 2) Fijar utilizando la tornillería suministrada.
- 3) Verificar que el tirador queda firme, centrado y sin holguras.



### 4. INSTALACIÓN DE LA PLACA DE EMPUJE

La placa de empuje se instala en la cara interior de la hoja, alineándola con las perforaciones y fijándola en sus 4 puntos de anclaje con la tornillería suministrada.



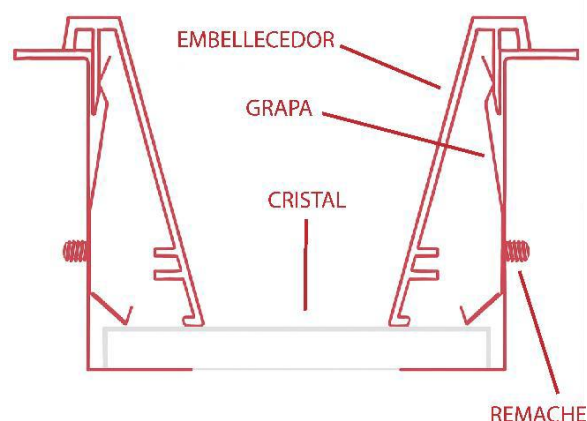
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## 5. SUSTITUCIÓN DEL CRISTAL

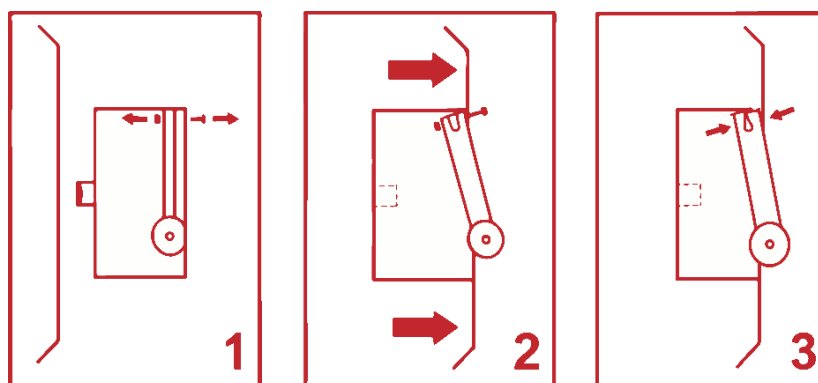
En caso de sustitución:

- 1) Retirar el embellecedor exterior aplicando ligera presión hacia el exterior por los laterales.
- 2) Extraer las grapas para liberar el cristal.
- 3) Sustituir el cristal.
- 4) Volver a fijar las grapas.
- 5) Encajar el embellecedor de aluminio presionando hasta oír/percibir el encaje.



## 6. AJUSTE DE CERRADURA DE SEGURIDAD

- 1) Colocar el sistema de biela/accionamiento según se indica en el esquema:



- 2) Verificar funcionamiento:
  - Que el pestillo salga y entre correctamente.
  - Que no haya rozamientos.
  - Que el cierre sea suave.
  - Que los contactos, tanto de presencia de la hoja como de enclavamiento actúen correctamente.

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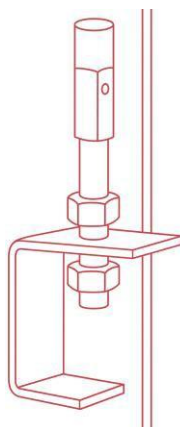
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## 7. AJUSTE DEL MUELLE DE RETORNO

El muelle de retorno regula la fuerza con la que la puerta vuelve a cerrarse:

- Más tensión → cierre más firme
- Menos tensión → cierre más suave

El ajuste debe realizarse con llaves fijas.

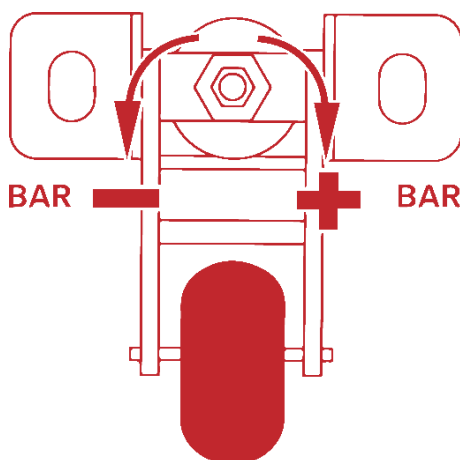


## 8. AJUSTE DEL AMORTIGUADOR

Regula la velocidad en los últimos centímetros del cierre:

- Giro en sentido horario → reduce la velocidad (cierre más lento)
- Giro antihorario → aumenta la velocidad (cierre más rápido)

Debe regularse para garantizar un cierre controlado y sin golpes.



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## 9. COMPROBACIONES PREVIAS A LA PUESTA EN MARCHA

Antes de dar por finalizada la instalación, comprobar:

- ✓ La puerta abre y cierra sin roces.
- ✓ El marco queda perfectamente nivelado.
- ✓ El pestillo de la cerradura engancha correctamente.
- ✓ El amortiguador realiza su función sin rebotes.
- ✓ El muelle de retorno asegura el cierre completo.
- ✓ La mirilla (si existe) está firmemente fijada.
- ✓ Los contactos de cerradura actúan correctamente.

## 10. AVISO IMPORTANTE

Cualquier modificación no descrita en este manual debe ser previamente consultada con el Departamento Técnico de Talleres Pedro Barberá S.A.

Talleres Pedro Barberá S.A. no se hace responsable de daños ocasionados por:

- Instalar la puerta sin seguir este manual.
- Realizar modificaciones no autorizadas.
- Manipulaciones indebidas del producto.

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# ENGLISH VERSION

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## 1. GENERAL DESCRIPTION

BARBERÁ semiautomatic doors are supplied pre-assembled and factory-tested, with all components adjusted to guarantee a quick and safe installation.

The installer only needs to secure the assembly on site and fit a few accessories included in the supply.

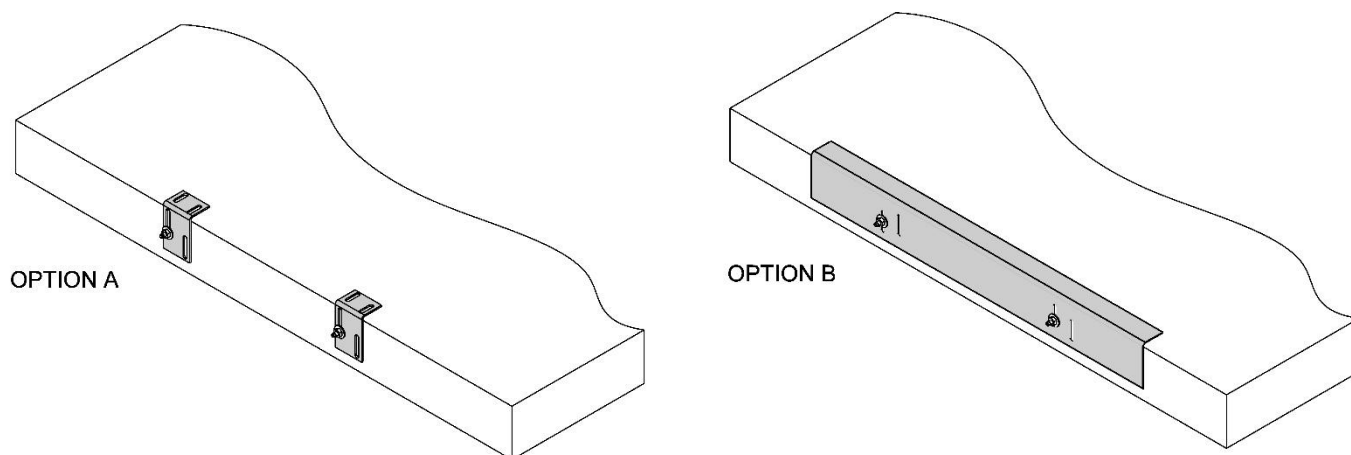
Each BARBERÁ semiautomatic door includes:

- Complete frame
- Pre-assembled door leaf
- Aluminium peephole frame
- Peephole glass
- Safety lock
- Handle
- Push plate
- Torsion spring
- Closing damper
- Specific mounting hardware for accesories

## 2. INSTALLATION OF SEMI-AUTOMATIC DOOR IN HOISTWAY

Starting conditions:

- When jobsite resources make it possible to distribute the doors simply and safely, use these means to distribute them. If not, they are distributed using the car platform.
- To install the semi-automatic door, a locally supplied support bracket is required at the bottom of the access threshold (floor) to support the door. This bracket can be an angle bracket or two simple brackets.



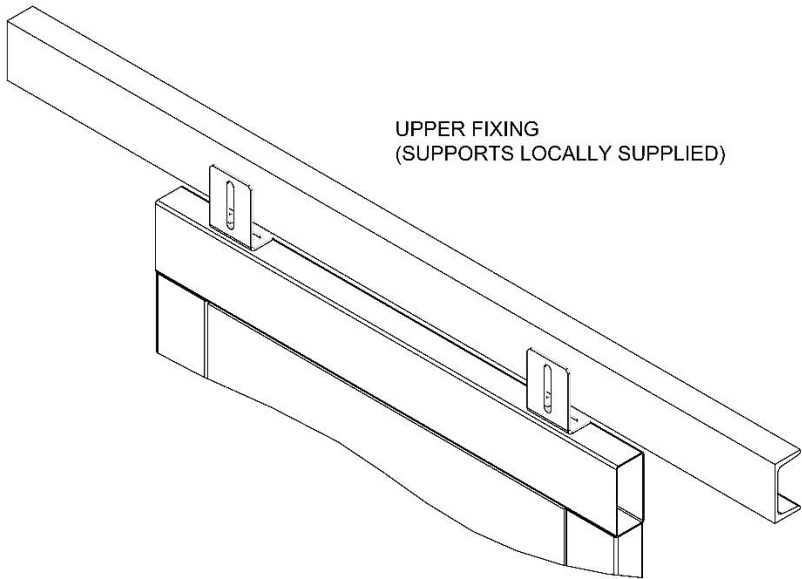
Upper and lower supports must be mounted so that the semi-automatic door:

- 1) is level with the finished floor
- 2) the sill door is level
- 3) is in the position indicated on installation layout relative to the car

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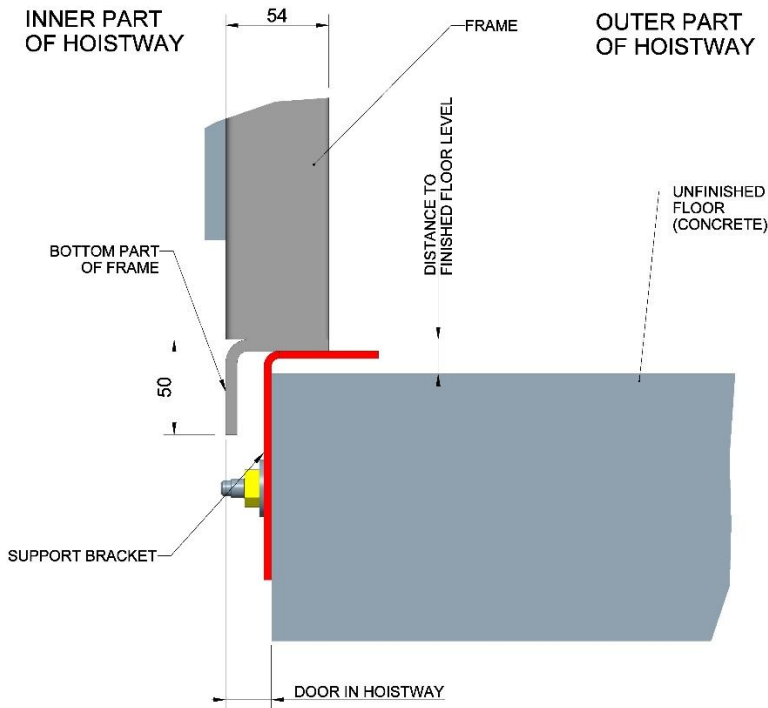
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- Similarly, a profile (metal or concrete beam) is needed at the top of landing entrance to fix the upper part of the semi-automatic door. All fixing elements are locally supplied.



Install the door according to the following sequence:

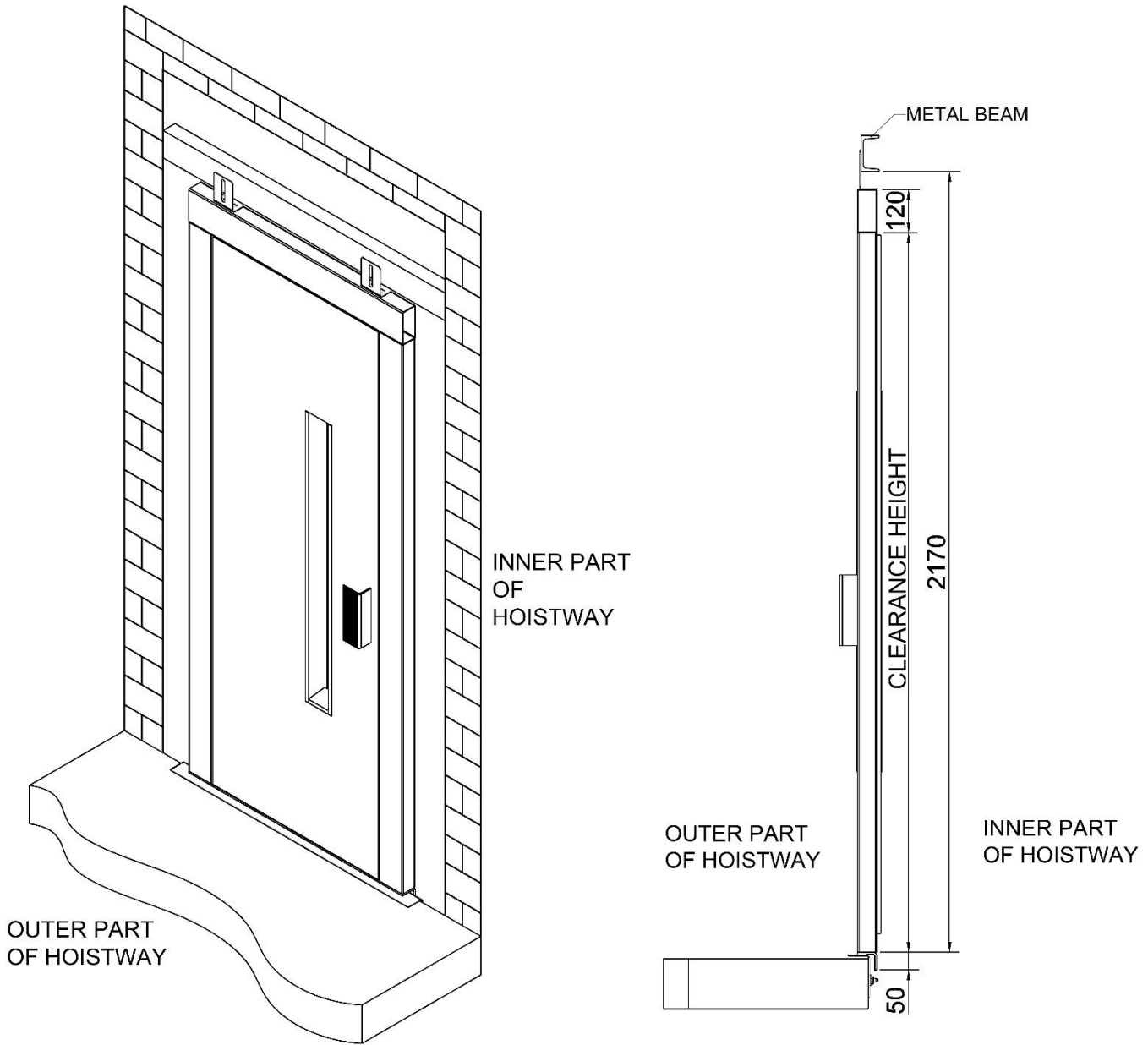
- Rest the door on the lower floor support.
- Mark the center of the door on the car. Align the center of the door sill with this mark using a square.
- Verify that the distance between the car sill and the semi-automatic door sill matches the installation layout. If not, correct it.
- Verify that the door is level with the finished level floor. If not, correct it.
- Secure the bottom of the door to the lower supports by welding.



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- f) Weld two brackets (locally supplied) to the top of the door. Rest these brackets on the upper metal beam.
- g) Check the horizontal level of the door and see that the frame is aligned with the elevator car entrance.
- h) Use a plumb to ensure the door frame is vertical.
- i) Permanently fix the two upper brackets to the upper metal beam.
- j) When the rough closing of the door was made, fix the side frame anchors to the wall (they will be embedded)



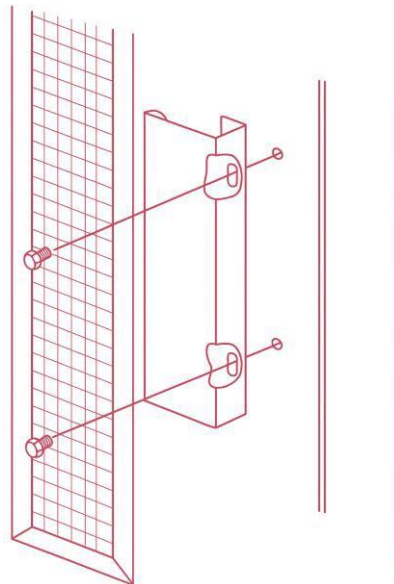
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### 3. HANDLE INSTALLATION

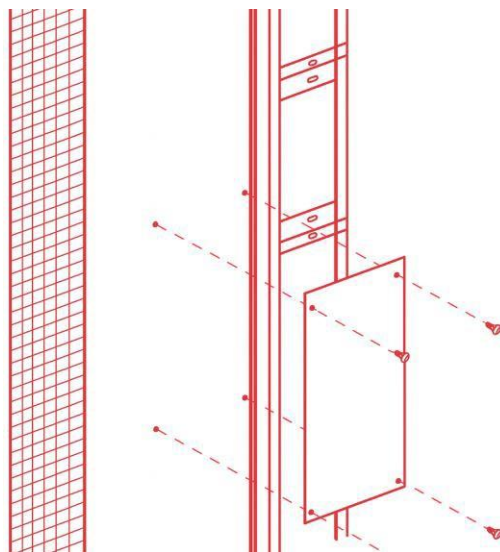
With the door installed in its final position:

- 4) Place the handle plate in the pre-cut opening of the door leaf.
- 5) Fasten using the supplied hardware.
- 6) Check that the handle is firm, centered, and free of play.



### 4. PUSH PLATE INSTALLATION

The push plate is installed on the interior face of the leaf, aligned with the perforations and fastened at the 4 anchor points using the supplied hardware.



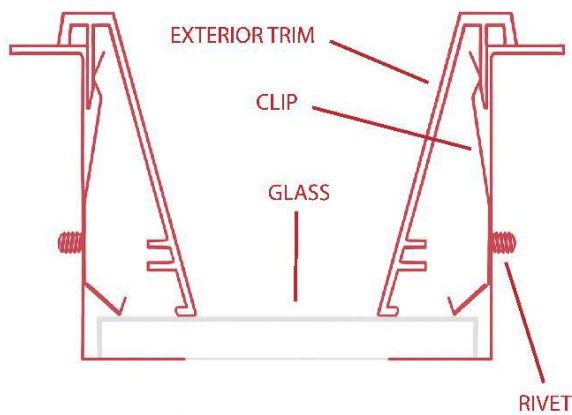
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## 5. GLASS REPLACEMENT

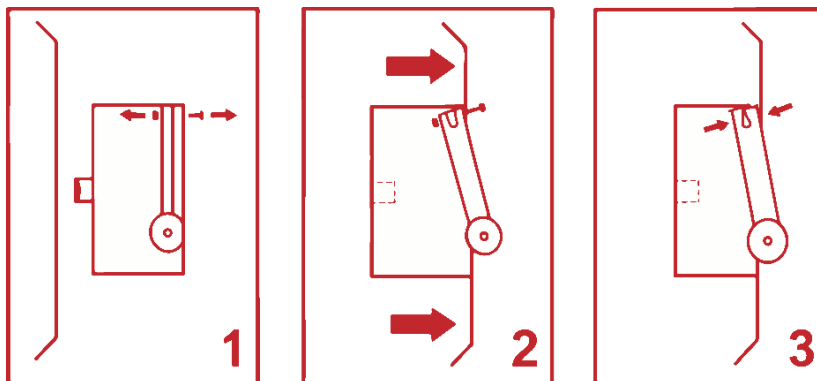
If replacement is required:

- 6) Remove the exterior trim by gently pressing outward from the sides.
- 7) Remove the clips to free the glass.
- 8) Replace the glass.
- 9) Reinstall the clips.
- 10) Fit the aluminium trim back into place, pressing until you hear/feel it click into position.



## 6. SAFETY LOCK ADJUSTMENT

- 4) Position the rod/actuation system as shown in the diagram:



- 5) Verify proper operation:
  - a. The latch extends and retracts correctly.
  - b. No rubbing points exist.
  - c. The closing action is smooth.
  - d. The contacts for door presence and locking operate correctly.

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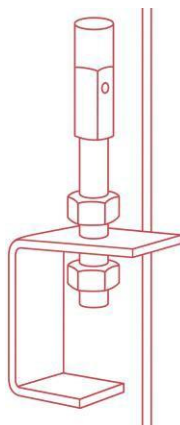
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## 7. RETURN SPRING ADJUSTMENT

The return spring regulates the force with wich the door closes:

- More tensión → firmer closing
- Less tension → softer closing

Adjustment must be made using fixed wrenches.

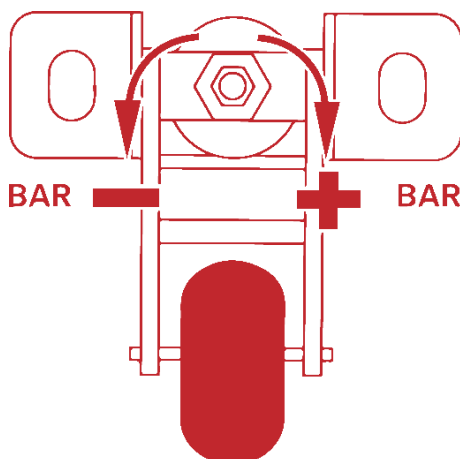


## 8. DAMPER ADJUSTMENT

This regulates the speed during the final centimeters of closing:

- Clockwise rotation → reduces speed (slower closing)
- Counter-clockwise rotation → increases speed (faster closing)

It must be adjusted to ensure controlled closing without impacts.



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| <b>RSR DOOR INSTALLATION MANUAL</b><br><b><u>INSTALACION PUERTA SEMIAUTOMATICA RSR</u></b> | Pág. 15 de 15<br>Rev.: 03<br>Date: 22-01-2026 |

## 9. CHECKS BEFORE COMMISSIONING

Before completing the installation, verify:

- ✓ The door opens and closes without rubbing.
- ✓ The frame is perfectly level.
- ✓ The latch engages correctly.
- ✓ The damper operates properly with no rebound.
- ✓ The return spring ensures fully closed position.
- ✓ The peephole (if included) is securely fixed.
- ✓ Lock contacts operate correctly.

## 10. IMPORTANT NOTICE

Any modification not described in this manual must be previously consulted with the Technical Department of Talleres Pedro Barberá S.A.

Talleres Pedro Barberá S.A. Will not be liable for damages caused by:

- Installing the door without following this manual.
- Unauthorized modifications.
- Improper handling of the product.

|                                                                                                                                                              |                                              |                                                  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------|--------------------------------------------------|
| <b>Applicable to departments: Production, Sales, Engineering, Quality</b><br><b>(Aplicable a los departamentos: Producción, Ventas, Ingeniería, Calidad)</b> | <b>Rev. by Quality:</b><br><br>Pedro Barberá | <b>Approved by quality:</b><br><br>Pedro Barberá |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------|--------------------------------------------------|